NB 2163

EU TYPE EXAMINATION CERTIFICATE

Certificate No: 2163-PPE-1795

Respiratory protective devices, filtering half masks to protect against particles manufactured by

PASHA HOME ITH. IHR. LTD. ŞTÎ.

are tested and evaluated according to

EN 149:2001 + A1:2009 Respiratory Protective Devices -Filtering Half Masks to Protect Against Particles - Requirements, Testing, Marking

Based on the type examination conducted with the evaluation of test reports, technical file according to Personal Protective Equipment Regulation (EU) 2016/425 Annex 5, it is approved that the product meets the requirements of the regulation.

Product Definition

Single use particle filtering half mask for protection against solid and liquid aerosols, is a folding type, 5 layered, without valve, ear straps and adjustable nose bar.

Brand Name: Pasha Home Model: PSH-NRFM001 Classification: FFP2 NR

Here by the manufacturer is allowed to use notified body number (2163) and can fix CE mark, asshown below, on the Category III product models given above, with;

-Issuing an appropriate EU Declaration of Conformity according to Personal Protective Equipment Regulation (EU) 2016/425 Annex 9.

-Ongoing successful performance in fulfilment of the requirements set out in Personal Protective **Equipment Regulation (EU) 2016/425** and harmonized standards, ensuredby assessments based on **Annex 7 (Module C2) or Annex 8 (Module D)** of the regulation no later than 1 year from the beginning of serial production

This certificate is initially issued on 16/12/2020 and will be valid for 5 years, if there is nochange in the relevant harmonized standard affecting the essential health and safety requirements.



Director

TECHNICAL ASSESSMENT REPORT

REPORT DATE / NO: 15.12.2020 / 2163-KKD-1795

Manufacturer: PASHA HOME ITH. IHR. LTD. ȘTÎ.

Address: Mahmutbey Mah. Istoc 1. Ada No: 154-156 Bagcilar / Istanbul TURKEY

Introduction

This report is for the, given above, manufacturer prepared according to the test results obtained from ANHUI HONREN GROUP CO LTD, dated 13.12.2020 with Serial Id 12-2020-T0575 based on EN 149: 2001 + A1 : 2009 standard and the technical file dated 25 October 2020 (Revision 00) provided by the manufacturer.

The technical file of the manufacturer, and risk evaluation against the essential health safety requirements and the test report evaluated for their relation with Essential Requirements of Personel Protective Equipment Regulation and found to be appropriate.

This report is an annex and an integral part of the EU Type Examination Certificate issued to the manufacturer. The test results and issued certificate belongs only to the tested model. The technical report consists of a total of 6 pages.

Product Description: Single use particle filtering half mask for protection against solid and liquid aerosols, is a folding type, 5 layered, without valve, ear straps and adjustable nose bar.

Component	Materia I	Grade
Outer Layer	Spunbond fabric	50 g/m2
Filter Layer I	Hot air cotton fabric	60 g/m
Filter Layer II	Melt-blown fabric	25 g/m
Inner Layer	Spunbond fabric	30 g/m
Ear Strap	Spandex + Nylon	Width 5+/- 1 mm
		Length: 200+20 mm
Nose Bridge	Polypropylene +	Width 5+/-1 mm
	Galvanized iron wire	Diameter: 0,5 +/-0,02 mm

Component and Materials:

Classification: FFP2 NR

Brand name: Pasha Home Model: PSH-NRFM001



ESSENTIAL HEALTH and SAFETY REQUIREMENTS GIVEN IN EUROPEAN UNION REGULATION EU 2016/425CORRESPONDING RISKS FOR THE

PRODUCT

1.1. Design principles 1.1.1. Ergonomics

PPE must be so designed and manufactured that in the foreseeable conditions of use for which it is intended the user can perform the risk related activity normally whilst enjoying appropriate protection of the highest possible level.

1.1.2. Levels and classes of protection

1.1.2.1. Highest level of protection possible

The optimum level of protection to be taken into account in the design is that beyond which the constraints by the wearing of the PPE would prevent its effective use during the period of exposure to the risk or normal performance of the activity.

1.1.2.2. Classes of protection appropriate to different levels of risk

Where differing foreseeable conditions of use are such that several levels of the same risk can be distinguished, appropriate classes of protection must be taken into account in the design of the PPE.

Innocuousness of PPE 1.2.

1.2.1. Absence of risks and other inherent nuisance factors

PPE must be so designed and manufactured as to preclude risks and other nuisance factors under fore seeable conditions of use.

121.1. Suitable constituent materials

The materials of which the PPE is made, including any of their possible decomposition products, must not adversely affect the health or safety of users.

Satisfactory surface condition of all PPE parts in contact with the user 12.12.

Any part of the PPE that is in contact or is liable to come into contact with the user when the PPE is worn must be free of rough surfaces, sharp edges. sharp points and the like which could cause excessive irritation or injuries

Maximum permissible user impediment 1213

Any inpediment caused by PPE to movements to be made, postures to be adopted and sensory perception must be minimized; nor must PPE cause movements which endanger the user or other persons.

13 Comfort and effectiveness

1.3.1. Adaptation of PPE to user morphology

PPE must be designed and manufactured in such a way as to facilitate its correct positioning on the user and to remain in place for the foreseeable period of use, bearing in mind ambient factors, the actions to be carried out and the postures to be adopted. For this purpose, it must be possible to adapt the PPE to fit the morphology of the user by all appropriate means, such as adequate adjustment and attachment systems or the provision of an adequate range of sizes.

1.3.2. Lightness and design strength

PPE must be as light as possible without prejudicing design strength and efficiency.

Apart from the specific additional requirements which they must satisfy in order to provide adequate protection against the risks in question (see 3), PPE must be capable of withstanding the effects of ambient phenomena inherent under the foreseeable conditions of use

Information supplied by the manufacturer 1.4

The notes that must be drawn up by the former and supplied when PPE is placed on the market must contain all relevant information on:

- a) In addition to the name and address of the manufacturer and/or his authorized representative established in the Community
- b) Storage, use, cleaning, maintenance, servicing and disinfection. cleaning. maintenance or disinfectant protection recommended by manufacturers must have no adverse effect on PPE or users when applied in accordance with the relevant instructions:
- c) Performance as recorded during technical tests to check the levels or classes of protection provided by the PPE in question;
- d) Suitable PPE accessories and the characteristics of appropriate spare parts;
- e) The classes of protection appropriate to different levels of risk and the corresponding limits of use:
- f) The obsolescence deadline or period of obsolescence of PPE or certain of its components:
- g) The type of packaging suitable for transport:
- h) The significance of any markings(see 2.12)
- i) Where appropriate the references of the Directives applied in accordance with Article5(6) (b);
- i) The name, address and identification number of the notified body involved in the design stage of the PPE

These notes, which must be precise and comprehensible, must be provided at least in the official language(s) of the member state of destination



2. ADDITIONAL REQUIREMENTS COMMON TO SEVERAL CLASSES OR TYPES OF PPE

2.1. PPE incorporating adjustment systems

If PPE incorporates adjustment systems, the latter must be designed and manufactured so that, after adjustment, they do not become undoneunintentionally in the foreseeable conditions of use.

2.3. PPE for the face, eyes and respiratory system

Any restriction of the user's face, eyes, field of vision or respiratory system by the PPE shall be minimized.

The screens for those types of PPE must have a degree of optical neutrality that is compatible with the degree of precision and the duration of the activities of the user.

If necessary, such PPE must be treated or provided with means to prevent misting-up.

Models of PPE intended for users requiring sight correction must be compatible with the wearing of spectacles or contact lenses.

2.4. PPE subject to ageing

If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.

If the manufacturer is unable to give an undertaking with regard to the useful life of the PPE, his instructions must provide all the information necessary to enable the purchaser or user to establish a reasonable obsolescence month and year, taking into account the quality level of the model and the effective conditions of storage, use, cleaning, servicing and maintenance.

Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions.

2.6. PPE for use in potentially explosive atmospheres

PPE intended for use in potentially explosive atmospheres must be designed and manufactured in such a way that it cannot be the source of an electric. electrostatic or impact-induced arc or spark likely to cause an explosive mixture to ignite.

2.8. PPE for intervention in very dangerous situations

The instructions supplied by the manufacturer with PPE for intervention in very dangerous situations must include. in particular. data intended forcompetent, trained persons who are qualified to interpret them and ensure their application by the user.

The instructions must also describe the procedure to be adopted in order to verify that PPE is correctly adjusted and functional when worn by the user. Where PPE incorporates an alarm which is activated in the absence of the level of protection normally provided, the alarm must be designed and placed so that it can be perceived by the user in the foreseeable conditions of use.

2.9. PPE incorporating components which can be adjusted or removed by the user

Where PPE incorporates components which can be attached, adjusted or removed by the user for replacement purposes. such components must be designed and manufactured so that they can be easily attached, adjusted and removed without tools.

2.12. PPE bearing one or more identification or recognition marks directly or indirectly relating to health and safety

The identification or recognition marks directly or indirectly relating to health and safety affixed to these types or classes of must preferably take the form of harmonized pictograms or ideograms and must remain perfectly legible throughout the foreseeableuseful life of the PPE. In addition, these marks must be complete, precise and comprehensible so as to prevent any misinterpretation: in particular, where such marks incorporate words or sentences, the latter must appear in the official language(s) of the Member State where the equipment is to be used.

If PPE (or a PPE component) is too small to allow al for part of the necessary marking to be affixed, the relevant information must be mentioned on the packing and in the manufacturer's notes.

3. ADDITIONAL REQUIREMENTS SPECIFIC TO PARTICULAR RISKS

3.10.1. Respiratory protection

PPE intended for the protection of the respiratory system must make it possible to supply the user with breathable air when exposed to a polluted atmosphere and/or an atmosphere having an inadequate oxygen concentration.

The breathable air supplied to the user by PPE must be obtained by appropriate means, for example after filtration of the polluted air through PPE or by supply from an external unpolluted source.

The constituent materials and other components of those types of PPE must be chosen or designed and incorporated so as to ensure appropriate userrespiration and respiratory hygiene for the period of wear concerned under the foreseeable conditions of use. The leak-tightness of the facepiece and the pressure drop on inspiration and in the case of the filtering devices, purification capacity must keepcontaminant penetration from a polluted atmosphere low enough not to be prejudicial to the health or hygiene of the user. The PPE must bear details of the specific characteristics of the equipment which, in conjunction with the instructions, enable a trained and qualified user to employ the PPE correctly.

In the case of filtering equipment, the manufacturer's instructions must also indicate the time limit for the storage of new original packaging.



Technical Assessment of EN 149: 2001 + Al: 2009 Standard and other Standards it refers to, Clauses Corresponding to the (EU) 2016/425 Directive

Conforming to EN 149:2001 + A1:2009 Standard Requirements					
	Classification: Particle Filtering Half Mask				
Article	The mask subject to evaluatio	n based on the te	st results and tec	chnical file provided by the manufacturer is classified as:	
5	Filtering Efficiency and Max	imum Total Inw	ard Leakage- C	lassified as FFP2	
	Mask is classified for single s				
Article 7.4	cardboard boxes to prevent	Packaging: Particle filtering half masks are packaged to protect them from contamination before use and with cardboard boxes to prevent mechanical damage. The packaging design and the product is considered to withstand the foreseeable conditions of use based on the visual inspection results given in the test report.			
Article 7.5	 Material: Materials used in particle filtering half masks, according to the simulated wearing treatment and temperature conditioning results; It is understood it withstands handling and wear over the period for which the particle filtering half mask is designed to be used, it suffered mechanical failure of the facepiece or straps, any material from the filter media is released by the air flow through the filter has not constitute a hazard or nuisance for the wearer. The manufacturer declares that the materials used in manufacturing of the mask does not have an adverse affect to the health and safety of users. Based on the test result, the masks did not collapse when subject to simulated wearing and temperature conditioning. No nuisance situation is reported during the practical performance tests by human subjects. 				
Article 7.6	Cleaning and disinfection: Particle filtering half mask is not designed to be as re-usable. No cleaning or disinfection procedure provided by the manufacturer.				
Article	Practical Performance: The test report indicates that the human subjects did not face any difficulty in performing the exercises while they were weared by the sample masks, in walking test or work simulation tests. The wearers did not report any failure by means of head harness / straps/ ear loops comfort. security of fastenings and field of vision. Also, no imperfections reported during total inward tests about the comfort. field of vision and fastening issues.				
Article 7.7	Assessed Elements	Positive	Negative	Requirements in accordance with EN 149:2001 + A1:2009 and Result	
	2. Head harness comfort	2	0	Positive results are obtained from the test subjects	
	3.Security of fastenings	2	0	No imperfections	
	5. Field of vision	2	0		
	Conditioning: (A.R.) As Received, original				

Article 7.8	Finish of Parts: Particle filtering half masks, which are likely to come into contact with the user do not have sharp edges and do not contain burrs.				
Article 7.9.1	samples are take subjected to the dimensions of th available in tire to It was reported th All 50 exercise n All 10 individual	d Leakage test is conduct on during the conduction of conditioning required in e subjects are also reporte test report. nat: neasurement results are sma 's arithmetic mean is sma	ted by 10 individual in an aet of the exercises defined in the the standard as temperature of ed. The measurement details for naller or equal to 11% the value ller or equal to 8% the values of	standard. The samples conditioning, and as a or each subject and fo les varies between 7,2: varies between 7,58%	used in the test are received. The face r each exercise are 3% and 7,98%.
		aterial: Sodium Chloride Testin No. of Sample	ct meets the limits for FFP2 cla g Sodium Chloride Testing 95L/min max (%)	Requirements in accordance with EN 149: 2001 +A1:2009	Results
Article 7.9.2.	(A.R.) (A.R.) (A.R.) (S.W.) (S.W.) (S.W.) (M.S.T.C.) (M.S.T.C.) (M.S.T.C.)	36 37 38 1 2 3 10 11 12	0,86 1,05 0,95 0,99 1,01 1,03 0,98 0,96 0,90	FFP1≤ 20% FFP2≤ 6% FFP3≤ 1%	Filtering half masks fulfill the requirements of the standard EN 149:2001 + A1:2009 given in 7.9.2 in range of the FFP1 and FFP2 classes.

ng: (M.S) ical Strength (T.C.) Temperature conditioning (A.R.) As received, original (S.W.) Simulated wearing treatment



Article	Penetration of	filter materi	al: Paraffin O	il testing			
7.9.2	Condition	Ν	lo. of Sample	Paraffin oil max (%)	Testing 95L/min	Requirements in accordance with EN 149: 2001 +A1:2009	Results
	(A.R.)	3	9	1,88			Filtering half masks
	(A.R.)		0	2,03		FFP1≤ 20%	fulfill the requirements
	(A.R.)	4		1,93			of the standard EN
	(S.W.)	4		1,95		FFP2≤ 6%	149:2001 + A1:2009
	(S.W.)	5		1,99		EED2 < 10/	given in 7.9.2. in range of the FFP1 and FFP2
	(S.W.)	6		1,96		FFP3≤ 1%	classes.
	(M.S.T.C.) (M.S.T.C.)		3 4	1,97		-	endstebi
	(M.S.T.C.) (M.S.T.C.)		5	2,01		-	
	()	-	-	1,99			1
	Conditioning: (M.S) ! (T.C.) Temperature co (A.R.) As received, or (S.W.) Simulated wea	onditioning riginal	gth				
Article	Compatibility	with skin:	In Practical P	erformance report.	the likelihood o	f mask materials in o	contact with the skin
7.10				on health was not i			
Article	Flammability						
7.11	Condition	1	No. of Sample	Visual inspection	149: 2001 +A		Result
	(A.R.)		5	Burn for 0,0s	Filtering half	f mask shall not burn	Passed
	(A.R.)		6	Burn for 0,0s		ue to burn for more	Filtering half masks
	(T.C.)		21	Burn for 0,0s		removal from the	fulfill requirements of
	(T.C.)		22	Burn for 0,1s	flame		the standard
		Temperature con	ditioning				
Article	Carbon dioxide						
7.12	Condition	No. of sample	CO2 content (%) by volum	of the inhalation air ne	An average CO content of the inhalation air	2 Requirements in accordance with 149: 2001 +A1:2009	Result EN
	(A.R.)	26	0,45			CO2 content of	Passed
	(A.R.)	27	0,52		0,48 (%)	the inhalation ai	r Filtering half
	(A.R.)	28	0,47		1	shall not exceed	
						an average of 1,0% by volume	requirements of the standard
	Conditioning: (A	A.R.) As rece	ived, original			, ,. ,	· ·
1	g , (

Article 7.13	Head harness: In Practical Performance and TIL test reports no adverse effects have been reported for donning and remove of the mask also the results of these tests indicates that the ear loops / head harness are capable of holding the mask firmly enough.
Article 7.14	Field of vision: In Practical Performance report, no adverse effects were reported for the field of vision availability when the mask is weared.
Article 7.15	Exhalation Valve(s): The model under inspection have no valves. Passed.
Article 7.16	 Breathing Resistance: inhalation The overall evaluation in the figures gathered for 9 different samples 3 as received. 3 with temperature conditioning and 3 simulated wearing treatment conditioned complies with the limits given in the standard for FFP1, FFP2 and PFP3 classes. This is valid for inhalation results for 30 L/min, 95 L/min and exhalation at 160 L/min. Passed.



Article 7.17	Clogging : This test is not applied to Particle Filtering Half Mask which is not reusable. (For single shift use devices, the clogging test is optional test. For re-usable devices test is mandatory.)
Article 7.18	Demountable Parts: There are no demountable parts on the product.
Article 8	Testing: All tests conducted according to Clause 8 of this standard is available in the test report and are evaluated in this report for qualification and classification of the mask.
Article 9	Marking – Packaging: Necessary markings are available on the product package (box). The name and trademark of the manufacturer is clearly visible. The type of the mask and the classification including the status of re-usability, the reference to EN 149:2001 +A 1:2009 standard, the year of end of shelf life. using and storage instructions and pictograms and CE mark are available on the product package. The above evaluation is based on the technical document for packaging and marking, for box design. Verified Section 9.1 on the technical file. The technical for mask design (drawing) also evaluated for marking requirements, drawing PSH-NRFM001. The mask marking indicates that the mask will carry information about the brandname (Pasha Home) of the manufacturer, type of mask, the reference to EN 149+A1:2009 standard and classification including the re-usability of the mask. The manufacturer also printed CE mark with our Notified Body number. The mask do not have sub-assemblies. The tested samples by the laboratory carry necessary marking information as stated in the technical documentation. the manufacturer shall also follow marking instruction in the technical file for serial production. Model PSH-NRFM001 drawing exists in the technical file Section 6 of the manufacturer.
Article 10	Information to be supplied by the manufacturer: In each of the smallest commercially available packaging of the product, implementation (installation instructions) pre-use controls. warning and usage limitations, storage and meanings of symbols / pictograms are defined. User instruction document in the technical file Section 8 found to be appropriate. The manufacturer shaft include this documented user information text in every smallest commercially available package.

PREPARED BY	APPROVED BY	
PPE Expert	Director	

ANHUI HONREN GROUP CO LTD Xingyuan East Road, Economic Development Zone, Anhui, China

TEST REPORT

Report Date:13.12.2020 **Report Number:** 12-2020-T0575

CLIENT AND SAMPLE INFORMATION

TEST OWNER	PASHA HOME ITH. IHR, LTD. STI				
ADDRESS	Mahmutbey Mah. Istoc	Mahmutbey Mah. Istoc 1 Ada No: 154-156 Bagcilar / Istanbul TURKEY			
SAMPLE DESCRIPTION	Folding type protective	mask			
BRAND NAME - MODEL	PASHA HOME / PSH-1	NRFM001			
TESTING STANDARD	EN 149:2001+A1:2009				
CASE NUMBER	CE-PPE-3749				
SAMPLE RECEIVE DATE	23.11.2020 TESTING START DATE 23.11.2020				
DISINFECTION	Not given, single use only				
INSTRUCTION if applicable					
NUMBER OF SAMPLES	50	SAMPLE IDs:	1-46		
AS RECEIVED SAMPLE NO	26-46				
	Simulated wearing	1-2-3-4-5-6-7-8-9 (As rece	eived)		
	treatment				
	Temperature	10-11-12-13-14-15 (sampl	e after test of mechanical		
CONDITIONING SAMLE NO	conditioning	strength)			
		16-17-18-19-20-21-22-23-	24-25 (as received)		
	Mechanical strength	10-11-12-13-14-15 (as rec	eived)		
	16-17-18-19-20-21-22-23-24-25 (as received) Mechanical strength 10-11-12-13-14-15 (as received)				

The results given in this test report belongs to the samples tested. The report content cannot be recreated partially without thewritten consent of ANHUI HONREN GROUP CO LTD



Suat KAÇMAZ Director

1. REPORT SUMMARY

TEST STANDARD	TESTNAME	RESULT	EVALUATION
EN 149:2001 + A1:2009 clause 8.5 EN 13274-1:2001	Total Inward Leakage Testing	Pass	FFP2
EN 149:2001 + Al :2009 clause 8.11 EN 13274-7:2019	Penetration of Filter Material	Pass	FFP2
EN 149:2001 + A1:2009 clause 8.6 EN 13274-4:2001	Flammability Testing	Pass	See results
EN 149:2001 + Al:2009 clause 8.7 EN 13274-6:2001	Carbon Dioxide Content of The Inhalation Air Testing	Pas	See results
EN 149:2001 + A1:2009 clause 8.9	Breathing Inhalation Resistance-30 1/min	Pass	See results
EN 13274-3:2001	Breathing Inhalation Resistance-95 1/min	Pass	See results
EN 149:2001 + Al:2009 clause 8.9 EN 13274-3:2001	Exhalation Resistance, flow rate 160 1/min	Pass	See results

UNIVERSAL SERTIFIKASYOʻI VE GÖZETIM HIZİVI. TIC. LTD. STI. Vukarl.Dudulu-Darabise/IST.4*1BiJL Telefor: 0216 455 g0 80 Eaks: 0216 4SS 30 0b Saugazi, V.D. 892 025 9722

2. TEST RESULTS AND EVALUATION

7.4 PACKAGING (EN 149:2001 + Al:2009 clause 8.2)

Test Method: Clause 8.2-Visual inspection

REQUIREMENTS	<u>RESULTS</u>	<u>COMMENT</u>
Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use.	Pass	The masks were packed in sealed plastic bags, in larger plastic bags inside a large cardboard box that gave some protection against mechanical damage or contamination before use.

Lab A

7.5 MATERIAL (EN 149:2041 + A1:2009 clause 8.2, 8.3.1, 8.3.2)

Test Method: Clause 8.2-Visual inspection

Clause 8.3.1-Simulated wearing treatment

A breathing machine is adjusted to 25 cycles/min and 2,0 1/stroke. The particle filtering half mask was mounted on a Sheffield dummy head.

For testing, a saturator is incorporated in the exhalation line between the breathing machine and the dummy head, the saturator being set at a temperature in excess of 37 °C to allow for the cooling of the air before it reaches the mouth of the dummy head.

The air has been saturated at (37 + 2) °C at the mouth of the dummy head

Clause 8.3.2-Temperature conditioning

The ambient temperature for testing has been between 16 °C and 32 °C and the temperature limits has been subject to an accuracy of +1 °C.

a) for 24 h to a dry atmosphere of (70 + 3) °C;

b) for 24 h to a temperature o f(-30 + 3) °C; and allow to return to room temperature for at least 4 h between exposures and prior to subsequent testing. The conditioning has been carried out in a manner which ensures that no thermal shock occurs.

REQUIREMENT	RESULTS	COMMENT
Material used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used.	Pass	The material used were able to withstand handling and wear during the limited laboratory testing carried out.
Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer.	Pass	It was not constitute a hazard or nuisance for the wearer.
After undergoing the conditioning described in 8.3.1. none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps.	Pass	None of the specimens conditioned suffered mechanical failure.
When conditioned in accordance with 8.3.1. and 8.3.2. the particle filtering half mask shall not collapse.	Pass	None of the specimens had not collapse after conditioning.

Lab B



7.6. CLEANING AND DISINFECTING (EN 149:2001 + Al:2009 clause 8.4, 8.5, 8.11)

REQUIREMENT	<u>RESULTS</u>	COMMENT		
If the particle filtering half mask is designed to be re-usable, the materials used shall withstand the cleaning and disinfecting agents and procedures to be specified by the manufacturer. With reference to 7.9.2. after cleaning and disinfecting the re-usable particle filtering half mask shall satisfy the penetration requirement of the relevant class.	N/A	This article is not applicable for tested protective mask which is single use disposable mask.		

Test Method: Described in Clause 8.4, 8.5 and 8.11

7.7. PRACTICAL PERFORMANCE (EN 149:2001 + Al:2009 clause 8.4) Test Method: Described in Clause 8.4

REQUIREMENT	RESULTS	COMMENT
The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that can not be determined by the tests described elsewhere in this standard.	No imperfections	Detail refer to Annex I
Two as received mask samples are used by two subject for the walking (10 mins walking with a speed of 6km/h) and work simulation (bended walking. crawling and basket filling exercises) tests.		

Annex I-Test Result:

Assessed elements	Positive Assessment	Negative Assessment	Requirements in accordance with EN 149:2001+A1:2009	Assessment of Test Result Conformity / Nonconformity
The face piece fitting Head harness comfort Security of fastenings Field of vision	2 2 2 2	0 0 0 0	Filtering half masks should not have imperfections related to wearer's acceptance	Filtering half masks fulfil requirements of the standard EN 149:2001 + Al:2009 given in 7.7 No imperfections

Number of sample: 29 (A.R), 30 (A.R)

The subjects (MEG and MA) were able to complete the exercises and did not report any nuisance or problem with the mask.

7.8. FINISH OF PARTS (EN 149:2001 + Al:2009 clause 8.2)

Test Method: Described in Clause 8.2

REQUIREMENT	<u>RESULTS</u>	COMMENT
Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.	Pass	None of the specimens used in laboratory testing showed evidence of sharp edges or burrs while visual inspection and performance tests.

7.9.1 TOTAL INWARD LEAKAGE (EN 149:2001 + Al:2009 clause 8.5)

Test Method: Described in Clause 8.5

REQUIREMENT	RESULTS	COMMENT
The total inward leakage consists of three components: face seal leakage. exhalation value leakage (if exhalation value fitted) and filter penetration. For particle filtering half masks fitted in accordance with the manufacturer's information. at least 46 out of the 50 individual results shall be not greater than: 25 % for FFP1, 11 % for FFP2, 5 % for FFP3 and in addition at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall not be greater than: 22 % for FFP1, 8 % for FFP2, 2 % for FFP3	Pass	Classified as FFP2 Detail refer to Annex II

Annex II-Test Result:

The test results obtained are given in the tables as follows

Test Subject	No of sample	Cond.	1. Walk (%)	Head side/ side (%)	Head up/down (%)	Talk (%)	2. Walk (%)	Average (%)
1	31	A.R.	7,23	7,41	7,62	7,77	7,89	7,58
2	32	A.R.	7,31	7,52	7,69	7,79	7,96	7,65
3	33	A.R.	7,33	7,54	7,72	7,85	7,94	7,67
4	34	A.R.	7,35	7,55	7,71	7,82	7,93	7,67
5	35	A.R	7,29	7,53	7,75	7,86	7,91	7,66
6	16	T.C.	7,34	7,60	7,71	7,84	7,95	7,68
7	17	T.C.	7,33	7,57	7,69	7,81	7,97	7,67
8	18	T.C.	7,31	7,60	7,72	7,83	7,95	7,68
9	19	T.C.	7,38	7,62	7,75	7,89	7,98	7,72
10	20	T.C.	7,34	7,63	7,72	7,85	7,92	7,69
All 50 individual exercise results were not greater than 11 % All 10 individual wearer arithmetic means were not greater than 8 %.								Pass (FFP2)

Test Subject	Face Length (mm)	Face Width (mm)	Face Depth (mm)	Mouth Width (mm)
1	117	155	130	60
2	113	148	128	62
3	112	160	134	59
4	115	148	125	61
5	120	158	132	57
6	118	150	134	59
7	115	152	130	57
8	117	155	134	59
9	114	149	128	57
10	110	150	131	55

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7.9.2 PENETRATION OF FILTER MATERIAL (EN 149:2001 + Al:2009 clause 8.11) Test Method: Described in Clause 8.11

REQUIREM	REQUIREMENT			COMMENT
Classification	Max penetration of test NaCl test 95 l/min % max	st aerosol Paraffin oil test 95 l/min % max	Pass	Detail refer to Annex IIIA and IIIB
FFP1	20	20		
FFP2	6	6		
FFP3	1	1		

Annex IIIA – Test Result:

The test results obtained are given in the tables as follows:

No. of sample	Condition	Penetration of Sodium Chloride in accordance with EU 13274-7:2019 (%) Flow rate 95 l/min	Requirements in accordance with EN 149:2001 + A1:2009	Assessment of Test Result Conformity / Nonconformity
36	As received	0,86		Passed
37		1,05	FFP1≤20%	Filtering half masks
38		0,95	111132070	fulfill the requirements
1	Simulated wearing treatment	0,99	FFP2≤ 6%	of the standard EN
2		1,01		149:2001+A1:2009
3		1,03	FFP3≤ 1%	given in 7.9.2. in range
10	Mechanical strength +	0,98		of the first and second
11	Temperature conditioned	0,96		protection class
12		0,90		(FFP1,FFP2)

Annex HIB-Test Result:

The test results obtained are given in the tables as follows:

No. of	Condition	Penetration of Paraffin Oil Mist in	Requirements in	Assessment of Test Result
Sample	Condition	accordance with EN 13274-7:2019	accordance with EN	Conformity /
Sumple		[%]	149:2001+A1:2009	Nonconformity
		Flow rate	119.2001 111.2009	rencomorning
		95 1/min		
39				
		1,88		Passed
40	As received	2,03		
41		1,93	FFP1 $\leq 20 \%$	filtering half masks fulfilthe
4	Simulated waaring	1,95		requirements of the standard
5	Simulated wearing	1,99	$FFP2 \le 6 \%$	EN
	treatment	· · · · · · · · · · · · · · · · · · ·		149:2001 +A1 :2009 given
6		1,96	FFP3 ≤ 1 %	in 7.9.2 in range of the first
13	Mechanical strength +	1,97		and second protection
	Temperature			classes (FFP1, FFP2)
14	-	2,01	1	
	conditioned	,		
15		1,99	1	

7.10 COMPATIBILITY WITH SKIN (EN 149:2001 + Al:2009 clause 8.4, 8.5)

Test Method: Described in Clause 8.4 and 8.5.

REQUIREMENT	RESULTS	COMMENT
Materials that may come into contact with the wearer's skin shall not be known to be likely to cause irritation or any other adverse effect to health.	Pass	No irritation or any other adverse effect to health or sensitivity reported by the subjects during the practical performance and TIL tests.

7.11 FLAMMABILITY (EN 149:2001 + Al:2009 clause 8.6)

Test Method: Described in Clause 8.6

REQUIREMENT	RESULTS	COMMENT
The material used shall not present a danger for the wearer and shall not be of highly flammable nature. When tested, the particle filtering half mask shall not		
bum or not to continue to bum 5s after removal from the flame.	Pass	Detail refer to Annex IV

Annex IV - Test Result: The test results obtained are given in the tables as follows-.

	-							
No. of Sample	Condition	Visual inspection	Requirements in accordance with EN 149:2001+Al:2009	Assessment of Test Result Conformity / Nonconformity				
45	A	0,0 s	Filtering half mask	Passed				
46	As received	0,0 s	shall not bum or not	Filtering half masks fulfil				
21	Temperature	0.0 s	continue to burn for more than 5 s after	requirements of the standard EN 149:2001 +				
22	conditioned	0.1 s	removal from the flame	A I :2009 given in 7.1 I				

7.12 CARBON DIOXIDE CONTENT OF THE INHALATION AIR (EN 149:2001 + Al:2009 clause 8.7) Test Method: Described in Clause 8.7

REQUIEREMENT	RESULTS	COMMENT
The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0 % (by volume)	Pass	Detail refer to Annex V

Annex V-Test Result: The test results obtained are given in the tables as follows:

timex v rest result. The lest results obtained the given in the tables as follows.								
No. of Sample	Condition	CO2 content of the inhalation air (%) by volume	An average CO2 content of the inhalation air (%) by volume	Requirements in accordance with EN 149:2001+A1:2009	Assessment of Test Result Conformity / Nonconformity			
26 27 28	As received	0,45 0,52 0,47	0,48	CO2 content of the inhalation air shall not exceed an average of 1,0% by volume	Passed Filtering half masks fulfill requirements of the standard EN 149:2001 +A1:2009 given in 7.12			

7.13 HEAD HARNESS (EN 149:2001 + A I:2009 clause 8.4, 8.5)

Test Method: Described in Clause 8.4, 8.5

REQUIREMENT	RESULTS	COMMENT
The head harness shall be designed so that the particle filtering half-mask can be donned and removed easily.	Pass	No problem with the head harness reported by the wearers during the practical performance test.
The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and capable of maintaining total inward leakage requirements for the device.	Pass	No problem with the head harness reported by the wearers during the practical performance test.

7.14 FIELD OF VISION (EN 149:2001 + A1:2009 clause 8.4) Test Method: Described in Clause 8.4

REO_UIREM <u>ENT</u>	RESULTS	COMMENT
The field of vision is acceptable if determined so in practical performance tests.	PASS	There were no adverse comments following practical performance tests.

7.15 EXHALATION VALVE (EN 149:2001 + Al:2009 clause 8.2, 8.3.4, 8.8, 8.9.1) Test Method: Clause 8.2, 8.3.4, 8.8, 8.9.1

REQUIREMENT	RESULTS	COMMENT
A particle filtering half mask may have one or more exhalation valve(s). which shall function correctly in all orientations.	N/A	No exhalation valve in tested samples.
If an exhalation valve is provided it shall be protected against or be resistant to dirt and mechanical damage and may be shrouded or may include any other device that may be necessary for the particle filtering half mask to comply with 7.9	N/A	No exhalation valve in tested samples.
Exhalation valve(s), if fitted shall continue to operate correctly after a continuous exhalation flow of 300 1/min over a period of 30s.	N/A	No exhalation valve in tested samples.
When the exhalation valve housing is attached to the face blank. it shall withstand axially a tensile force of 10N applied for 10s.	N/A	No exhalation valve in tested samples.

7.16 BREATHING RESISTANCE (EN 149:2001 + A1:2009 clause 8.9) Test Method: Described in Clause 8.9

	REOUIREMENT			RESULTS	COMMENT
<u></u>			×		
Classification Max permitted resistance (mbar)					
	Inhalation		Exhalation	D	
	30 l/min	95 l/min	160 l/min	Pass	Detail refer to Annex VIA-VIB
FFP1	0,6	2,1	3,0		
FFP2	0,7	2,4	3,0		
FFP3	1,0	3,0	3,0		

Annex VIA-Test Result:

The test results obtained are given in the tables as follows:

No. of	Condition		Inhalation Resistance mbar)						
Sample		Flow	rate	Requirements in		Flow rate	R	equirements in	Assessment of
		30 1/r	nin	accordance with EN		95 1/min	ac	cordance with EN	Test Result
		[mba	r]	149:2001+A	I :2009	[mbar]	14	49:2001+A I :2009	Conformity /
									Nonconformity
42).50			1.34			
43	As received).53			1,37			
44		().49	$FFP1 \le 0.60$		1.37	F	FP1 ≤2.10	Passed
7	Simulated	().52			1.40			Qualifies
8	wearing	().50	$FFP2 \le 0.70$) [1.39	F	$FP2 \leq 2.40$	
9	treatment	().51			1.41			FFP1, FFP2,
23	E ,	().49	FFP3≤ 1.0		1,36	F	$FP3 \le 3.00$	FFP3
24	Temperature conditioned	(),50			1,38			
25	conditioned	().49		-	1.37			
					1				
Exhalation	Resistance								
No. of	Condition	Flow	Facing	Facing	Facing	Lying	Lying	Requirements in	Assessment of
Sample		rate	directly	vertically	vertically	on	on	accordance with	Test Result
				upwards	downwards		the	EN	Conformity /
						left	right	149:2001+A1:2009	Nonconformity
				1.60		side	side		
42			1,65	1,69	1,71	1,72	1,74		
43	As received		1,71	1,71	1,72	1,75	1,78		
44			1,69	1,67	1,70	1,71	1,72	$FF_{P1} \le 3.0$	Passed
7	Simulated		1,63	1,68	1,69	1,70	1,75		Qualifies
8	wearing	I 601/min	1,68	1,70	1,73	1,74	1,78	FFP2 ≤ 3.0	FFP1, FFP2,
9	treatment		1,65	1,72	1,76	1,71	1,73		FFP3
23	Tanananatara		1.60	1,64	1,68	1,70	1,72	FFP3 ≤ 3.0	
24	Temperature conditioned		1,58	1,65	1,63	1,69	1,73	1	
25	conditioned		1,56	1,62	1,65	1,64	1,68	1	

7.17 CLOGGING (EN 149:2001 + A1:2009 c1a use 8.9, 8.10) Test Method: Described in Clause 8.8, 8.10

REQUIREMENT	RESULTS	COMMENT
Valved particle filtering half masks: After clogging the inhalation resistances shall not exceed: FFP1:4mbar, FFP2:5mbar. FFP3:7mbar at 95L/min continuous flow. The exhalation resistance shall not exceed 3mbar at l60L/min continuous flow. Valueless particle filtering half masks: After clogging the inhalation resistances shall not exceed: FFP1:3mbar. FFP2:4mbar, FFP3:5mbar at 95L/min continuous flow	NAs	This is optional test and not desired by client.

7.18 DEMOUNTABLE PARTS (EN 149:2001 + A1:2009 clause 8.2)

Test Method: Described in Clause 8.2

REOUIREMENT	RESULTS	COMMENT
All demountable parts (if fitted) shall be readily connected and secured, where possible by hand	N/A	No demountable part.

Pass	Requirement satisfied.
NCR	Requirement not satisfied. Refer to the "Result details" section for more information.
NAs	Assessment not carried out.
N/A	Requirement not applicable.

Sample Photo



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